

## PATENA

### SUPER PERFORMANCE ALKYD ENAMEL

#### PRODUCT DESCRIPTION:

A durable, alkyd-based, rich and high gloss/matt finish enamel which combines excellent opacity and light fastness, with resistance to chalking and early yellowing. Specially designed to withstand corrosive, marine, and industrial environments.

#### PROPERTIES:

Finish : High Gloss + Matt  
Color : PATSA's standard RAL colour range  
Solids By Volume : 50.0% ± 2%  
Spreading Rate : Up to 17 sq. mtr. / ltr.  
(Depending on the surface texture and application method)

#### Drying Time:

Touch to dry 6 to 8 hours; (Depending on the surface texture and application method)

#### Surface dry:

In 16 hours, full cure over a week, re-coatable after 8 hours (in normal drying conditions)

#### SURFACE PREPARATION:

##### General

All surfaces must be clean, dry, and free from dirt, dust, loose rust, stains, grease, oil, wax, and other contaminants. Remove all loose, peeling, or chalky paint by sanding, scraping, high-pressure washing, sandblasting or other appropriate methods. Glossy surfaces should be sanded to provide a roughened surface for good adhesion.

##### Wood

Prime with one coat of Acryseal HS, allow to dry overnight then, apply Finish Coat.

##### Metal (Ferrous – Iron and steel)

Remove all corrosion and mill scale to produce a clean

metallic surface (for details of preparation methods contact PATSA Technical Services Department). Apply one coat of PATSA Alkydoxide.

##### Metal (Non – Ferrous – Aluminum, Galvanized, normal drying conditions)

Thoroughly wash down the surface with Thinner # 7 frequently changing clothes. Allow to dry, and then wash down with soapy water to remove salts. When dry apply one coat of PATSA Alkydoxide Primer.

##### Plastic (PVC):

Thoroughly degrease with H.D. Degreaser frequently changing cloths, and rub down with abrasive paper.

#### PREPARATION:

##### PREPARATION (PREVIOUSLY DECORATED SURFACES)

##### All Surfaces:

All surfaces should be sound, clean, dry and free from loose and flaking material, dirt, efflorescence oil, grease, wax and polish. Where necessary spot prime with the relevant PATSA Primer, and where appropriate fill small cracks and surface imperfections with PATSA Aquafill Wall filler.

##### DECORATION (NEW & PREVIOUSLY DECORATED SURFACES)

##### All Surfaces:

Apply one or two coats of PATSA Patena finish

#### APPLICATION:

Stir well before use. Apply by brush, roller, air spray or airless spray for details of spray equipment contact PATSA Technical Services Department.

##### Thinning

Brush and Roller : 0 – 5% Thinner # 2  
Air spray and Airless Spray: 0 – 10% Thinner # 2

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### PACKAGING:

5 litre & 20 litre containers

### STORAGE:

Store in a dry area. Protect from freezing. Extreme temperatures may cause paint to become unusable. For example: Freezing and thawing may cause paint to gel, and high heat may cause solid skin to form. If kept in its original packaging, sealed with the stated ideal conditions Patena has a shelf-life of 2 years.

### CLEANUP:

Paint thinner, where allowed. Dispose of waste in accordance with all applicable laws and regulations.

### HEALTH AND SAFETY:

Please observe the precautionary notices displayed on the container. Use under well-ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with a suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

### WARRANTY

PATSA Company warrants the products to be free of manufacturing defects in accord with applicable quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by our technical team. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY PATSA, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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