

### PRODUCT DESCRIPTION:

A durable, alkyd-based, rich and high gloss/matt finish enamel which combines excellent opacity and light fastness, with resistance to chalking and early yellowing. Specially designed to withstand corrosive, marine, and industrial environments.

### TECHNICAL PROPERTIES:

Finish	: High Gloss + Matt
Color	: PATSA's standard RAL colour range.
Solids By Volume	: 50.0% ± 2%
Spreading Rate	: Up to 17 sq. mtr. / ltr. (Depending on the surface texture and application method).
Drying Time	: Touch to dry 6 to 8 hours; Surface dry in 16 hours, full cure over a week, re-coatable after 8 hours (in normal drying conditions).

### SURFACE PREPARATION:

#### General:

All surfaces must be clean, dry, and free from dirt, dust, loose rust, stains, grease, oil, wax, and other contaminants. Remove all loose, peeling, or chalky paint by sanding, scraping, high-pressure washing, sandblasting or other appropriate methods. Glossy surfaces should be sanded to provide a roughened surface for good adhesion.

#### Wood:

Prime with one coat of Acryseal HS, allow to dry overnight then, apply Finish Coat.

#### Metal (Ferrous – Iron and steel):

Remove all corrosion and mill scale to produce a clean metallic surface (for details of preparation methods contact PATSA Technical Services Department). Apply one coat of PATSA Alkydoxide.

#### Metal (Non – Ferrous – Aluminum, Galvanized,

Thoroughly wash down the surface with Thinner # 7 frequently changing clothes. Allow to dry, and then wash down with soapy water to remove salts. When dry apply one coat of PATSA Alkydoxide Primer.

#### Plastic (PVC):

Thoroughly degrease with H.D. Degreaser frequently changing cloths, and rub down with abrasive paper.

#### Preparation (Previously Decorated Surfaces) All Surfaces:

All surfaces should be sound, clean, dry and free from loose and flaking material, dirt, efflorescence oil, grease, wax and polish. Where necessary spot prime with the relevant PATSA Primer, and where appropriate fill small cracks and surface imperfections with PATSA Aquafill Wall filler.

#### Decoration (New & Previously Decorated Surfaces) All Surfaces:

Apply one or two coats of PATSA Patena finish

### APPLICATION:

Stir well before use. Apply by brush, roller, air spray or airless spray for details of spray equipment contact PATSA Technical Services Department.

#### Thinning:

Brush and Roller	0– 5% Thinner # 2
Air spray and Airless Spray	0– 10% Thinner # 2

### PACKAGING:

5 litre & 20 litre containers

### STORAGE:

Store in a dry area. Protect from freezing. Extreme temperatures may cause paint to become unusable. For example: Freezing and thawing may cause paint to gel, and high heat may cause solid skin to form. If kept in its original packaging,

# PATENA

Super Performance Alkyd Enamel

# PATSA

An Industrial Care  
Company

## Technical Data Sheet

sealed with the stated ideal conditions Patena has a shelf-life of 2 years.

### **CLEANUP:**

Paint thinner, where allowed. Dispose of waste in accordance with all applicable laws and regulations.

### **HEALTH AND SAFETY:**

Please observe the precautionary notices displayed on the container. Use under well-ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with a suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

### **IMPORTANT NOTICE:**

These products are sold subject only to the expressed warranties contained herein. Additional warranties, expressed or implied, and any warranty of merchant ability is hereby excluded. Buyer agrees that seller assumes no liability for consequential damages of any kind, which result from the use or misuse of the merchandise sold hereunder. If the buyer proves that any goods received do not conform to the specifications agreed to between the parties or if the buyer proves that such goods were defectively manufactured. The buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or the replacement of the non-conforming goods at the option of the seller. Such remedy being exclusive of all others and the sole remedy available to the buyer, hereby expressly waives any claim to additional damages.